

RCD Corporation® Technical Bulletin

Spraying or Extruding RCD Products

RCD Corporation Mastics, Adhesives and Coatings may be sprayed or extruded with readily available piston pump equipment. This saves time, money and manpower.

Recommended Equipment for Spraying:

#6 Mastic®, #7 Mastic®, #8 Mastic®, #9 Mastic® and PS • 1 Mastic®

Graco, Inc. – Checkmate 450 – Senator 34:1 Piston Pump and Stationary Single-Post Ram part number 231112 is ideal for spraying from five gallon pails. The same pump with the Dual Post Ram Package part number 223818 is ideal for spraying from fifty-five gallon drums. High pressure nylon fluid hose ½” by 50 feet is required along with an airless spray gun part number 224990 with RAC IV Airless Tips part numbers 221525 through 221529. A portable cart is available for the five gallon model too. www.graco.com

Recommended Equipment for Extruding:

#6 Mastic®, #7 Mastic®, #8 Mastic®, #9 Mastic® and PS • 1 Mastic®

Graco, Inc. – Checkmate 450 – Monark 10:1 Piston Pump and Stationary Single Post Ram part number 231113 is ideal for extruding from five gallon pails. High pressure nylon fluid hose ½” by 50 feet is required along with part number 207945 Pistol Grip Dispense Gun with assorted nylon nozzles. NOTE!! Part number 903958 Mastic Regulator with part number 521079 Spring may be necessary if bead diameter varies beyond customer requirements. A portable cart is available for the five gallon model too.

Recommended Equipment for Spraying:

#5 Ductliner Adhesive® and #15 Weather Barrier Coating®

Graco Inc. – model “390” Airless Electric Sprayer - part number 253958 or model “Ultra 395” Airless Electric Sprayer – part number 233960 using .017 or larger tip sizes are ideal for spraying from five gallon pails.

Graco, Inc. distributor locator: 800.367.4023 or go to www.graco.com .

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